# **Panasonic**

## **Data Sheet**

Halogen-free

& Narrow Pitch IC Substrate Materials

(Black type)



Dec. 2019 No.19120304

Partnering to go beyond.

**Electronic Materials** Panasonic Corporation

# **Specification / Laminate R-1515E**

| Property   |                                 |          | Units   | Test Method         | Condition   | Typical Value          |
|------------|---------------------------------|----------|---------|---------------------|-------------|------------------------|
| THERMAL    | Glass Transition Temp (Tg)      |          | С       | DMA                 | As received | 270 *1                 |
|            | Thermal Decomposition Temp (Td) |          |         | TGA                 |             | 390                    |
|            | Time to Delam (T260)            |          | N di sa | IDC TM CCO 2 4 24 4 |             | > 120                  |
|            | Time to Delam (T288)            | With Cu  | Min     | IPC TM-650 2.4.24.1 |             | > 120                  |
|            | CTE : α1                        | X – axis | ppm / C | IPC TM-650 2.4.24   | < Tg        | 8 - 10 *1              |
|            |                                 | Y - axis |         |                     |             | 8 - 10 *1              |
|            |                                 | Z - axis |         |                     |             | 22 *2                  |
|            | CTE : α2                        | Z - axis |         |                     | > Tg        | 95 * <sup>2</sup>      |
|            | Thermal Conductivity            |          | W/mK    | Laser Flash         | 25 C        | 0.7                    |
| ELECTRICAL | Volume Resistivity              |          | MΩ - cm | IPC TM-650 2.5.17.1 | C-96/35/90  | 1 x 10 <sup>9 *1</sup> |
|            | Surface Resistivity             |          | ΜΩ      |                     |             | 1 x 10 <sup>8 *1</sup> |
|            | Dielectric Constant ( Dk )      | 1GHz     | -       | IPC TM-650 2.5.5.9  | C-24/23/50  | 4.7                    |
|            | Dissipation Factor ( Df )       |          |         |                     |             | 0.011                  |
| PHYSICAL   | Water Absorption                |          | %       | IPC TM-650 2.6.2.1  | D-24/23     | 0.3 *1                 |
|            | Tensile Modulus                 |          | GPa     | ASTM D3039          | 25 C        | 27 *1                  |
|            | Poisson's Ratio                 |          |         |                     |             | 0.2 *2                 |
|            | Flexural Modulus                |          | GPa     | JIS C6481 -         | 25 C        | 33                     |
|            |                                 |          |         |                     | 250 C       | 18                     |
|            | Peel Strength                   | 12 um    | kN/m    | IPC TM-650 2.4.8    | As Received | 0.9                    |
|            | Flammability                    |          | -       | UL                  | C-48/23/50  | 94V-0                  |

The sample thickness. \*1 0.1mm, \*2 0.8mm



<sup>\*</sup> The data in the above table are not guaranteed values.

# ++ Before purchase ++

## [Notes before you use]

- Please verify the suitability and fitness for intended application by quality testing, evaluation or other means at your own option before any adoption, use or change of use conditions of a product listed in the datasheet.
- •We would like to have a delivery specifications mutually agreed for the product that you have decided to use. The agreements defined in the delivery specifications are assigned higher priority.
- •Please note that images shown may somewhat differ from the actual product in color.
- •Please note that specifications and external design are subject to change for product improvement without notice.
- For details on products in the datasheet, please contact your distributor or our sales department.

## [Safety Information]

- •Before using the product, please read the delivery specifications carefully or contact the distributor from which you purchased the product or our sales department in order to use the product correctly.
- •The products in the datasheet are Electronic circuit board materials for electronic and electrical devices. Please do not use them for other than specified use.

#### Please Contact us of more

### **[Technical Marketing]**

Japan (Osaka) TEL: 81-6-6904-2771
USA (Mountain view) TEL: 1-408-861-3946

•Austria (Enns) TEL: 43-7223-883

•China (Guangzhou) TEL: 86-20-8713-0888

#### [Sales Offices]

China (Hong Kong)
China (Suzhou)
China (Guangzhou)
TEL: 852-2529-3956
TEL: 86-512-6825-1565
TEL: 86-20-8713-0888

·Korea (Seoul) TEL: 82-2-361-7873

•Taiwan (Hsinchu) TEL: 886-3-598-3201 •Thailand (Ayuthaya) TEL: 66-3533-0846

Austria (Enns)USA (Mountain view)TEL: 43-7223-883TEL: 1-408-861-3946

• Japan (Osaka) TEL: 81-6-6904-2771

Panasonic Corporation

**Industrial Solutions Company** 

Electronic Materials Business Division

Circuit Board Materials Business Unit.

Head Office: 1006 Kadoma, Kadoma City, Osaka 571-8506

TEL: 81-6-6908-1101

industrial.panasonic.com/ww/electronic-materials

